



Dart Aerospace Ltd.
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Hawkesbury, ON
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D3574-1
Job Sheet 188591



Part No: D3574-1

Job Qty: 16 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs	1/15/19	1/15/19	0.00	7.27	Waterjet - Flow		SC 19/01/11
110	QC	16 pcs	1/15/19	1/15/19	0.00	0.00	QC2 Waterjet-2		SC 19/01/11
120	QC	16 pcs	1/15/19	1/15/19	0.00	0.00	QC8-2		38
150	Packaging	16 pcs	1/15/19	1/15/19	0.00	0.00	Packaging3		9-89
160	QC21-SA	16 Ea	1/15/19	1/15/19	0.00	0.00	QC21		21 JAN 16 2019

Job BOM

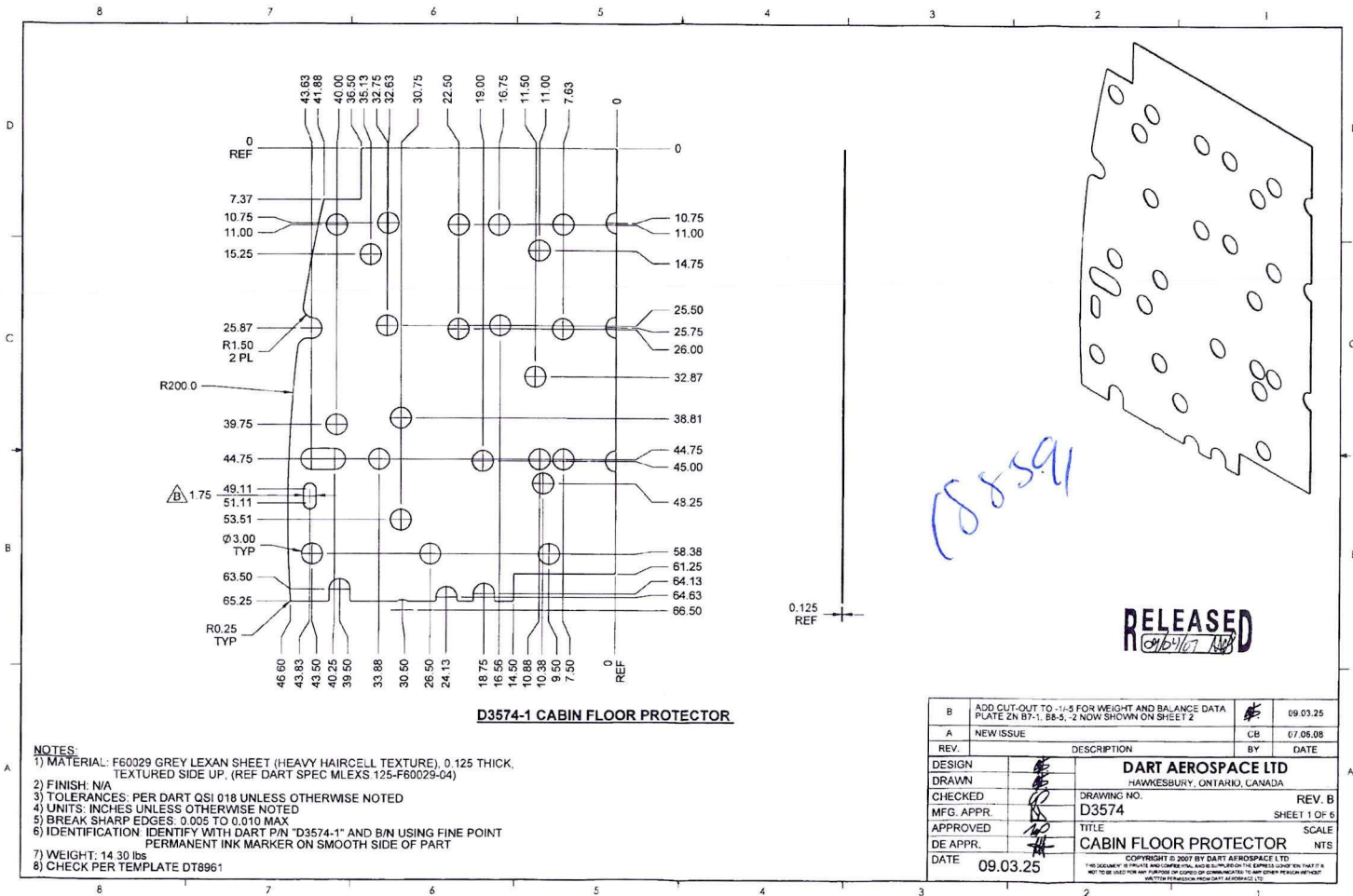
Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	344.8000 sf (21.55 ea)	100-Waterjet - Flow - 1	5143881

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	345	2,812	0

Part Specifications

Specifications could not be found.



RELEASED
09/03/25

B	ADD CUT-OUT TO 1-1/8 FOR WEIGHT AND BALANCE DATA PLATE ZN B7-1, B8-5, -2 NOW SHOWN ON SHEET 2	09.03.25
A	NEW ISSUE	07.05.08
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	09.03.25	

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
REV. B
D3574
SHEET 1 OF 5
TITLE
CABIN FLOOR PROTECTOR
SCALE
NTS
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DART AEROSPACE LTD		Work Order:	188894
Description: Cabin Floor Protector		Part Number:	D3574-1
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.004	1		VSC-01	
7.37	+/-0.030	7.37	1		Tape	
10.75	+/-0.030	10.75	1			
11.00	+/-0.030	11.00	1			
15.25	+/-0.030	15.25	1			
25.87	+/-0.030	25.87	1			
39.75	+/-0.030	39.75	1			
44.75	+/-0.030	44.75	1			
49.11	+/-0.030	49.11	1			
51.11	+/-0.030	51.11	1			
53.51	+/-0.030	53.51	1			
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.25	1			
10.75	+/-0.030	10.75	1			
11.06	+/-0.030	11.06	1			
14.75	+/-0.030	14.75	1			
25.50	+/-0.030	25.50	1			
25.75	+/-0.030	25.75	1			
26.00	+/-0.030	26.00	1			
32.87	+/-0.030	32.87	1			
38.81	+/-0.030	38.81	1			
44.75	+/-0.030	44.75	1			
45.00	+/-0.030	45.00	1			
48.25	+/-0.030	48.25	1			
58.38	+/-0.030	58.38	1			
61.25	+/-0.030	61.25	1			
64.13	+/-0.030	64.13	1			
64.63	+/-0.030	64.63	1			
66.50	+/-0.030	66.50	1			
7.50	+/-0.030	7.50	1			
9.50	+/-0.030	9.50	1			
10.38	+/-0.030	10.38	1			
10.88	+/-0.030	10.88	1			
14.50	+/-0.030	14.50	1			

DART AEROSPACE LTD		Work Order:	58591
Description: Cabin Floor Protector		Part Number:	D3574-1
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
16.56	+/-0.030	16.56			ISC-01	
18.75	+/-0.030	18.75			Tape	
24.13	+/-0.030	24.13				
26.50	+/-0.030	26.50				
30.50	+/-0.030	30.50				
33.88	+/-0.030	33.88				
39.50	+/-0.030	39.50				
40.25	+/-0.030	40.25				
43.50	+/-0.030	43.50				
43.83	+/-0.030	43.83				
46.60	+/-0.030	46.60				
7.63	+/-0.030	7.63				
11.00	+/-0.030	11.00				
11.50	+/-0.030	11.50				
16.75	+/-0.030	16.75				
19.00	+/-0.030	19.00				
22.50	+/-0.030	22.50				
30.75	+/-0.030	30.75				
32.63	+/-0.030	32.63				
32.75	+/-0.030	32.75				
35.13	+/-0.030	35.13				
36.50	+/-0.030	36.50				
40.00	+/-0.030	40.00				
41.88	+/-0.030	41.88				
43.63	+/-0.030	43.63				
0.125	+/-0.010	0.125				

Measured by:	SC	Audited by:	38 9-80	Prototype Approval:	N/A
Date:	19/01/11	Date:	19-01-14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	
B	08.07.31	47.75 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	



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Container No: S144334



Part: D3574-1

Job No: 188591

Serial No/Batch: S144334

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/11/19